



## ABM-832C1多功能磨边打点自动弯刀机 (单组磨边打点)

ABM-832C1 Multi-Functions Auto Bender Machine (Broach,Nick)



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### 技术参数 Technical Parameters

选配刀材厚度 Optional Rule Thickness	0.45, 0.53, 0.71, 1.05mm
刀片高度 Supported Rule Height	8-32mm
前部最小折弯尺寸 Front Min. Bending Size	1.5mm
后部最小折弯尺寸 Back Min. Bending Size	1.0mm
送料精度 Feeding Precision	±0.03mm
弯曲平整度 Bending Flatness	0.2mm
基本功能 Basic Functions	折弯, 磨边, 打点, 无缝冲切, 鹰嘴, 桥位, 平切 Bending, Broaching, Nicking, Mold Cut, Lipping, Bridging, Flat Cut
可选配功能 Optional Functions	冲齿, 圆孔 Perforation, Hole
支持文件格式 Supported File Format	DXF, DWG, CF2
气压要求 Air Supply	0.4-0.8Mpa
电源要求 Power Supply	AC220V, 13.6A, 50-60Hz
机器功率 Total Power	3KW
机器尺寸 Overall Dimension	2600*750*1600mm(LxWxH)
机器重量 Machine Weight	480KG
海关编码 HS CODE	8462230000



磨边&打点&多功能模组  
Broach&Nick&Multi-Functions Module



多功能冲切模组  
Multi-Functions Module

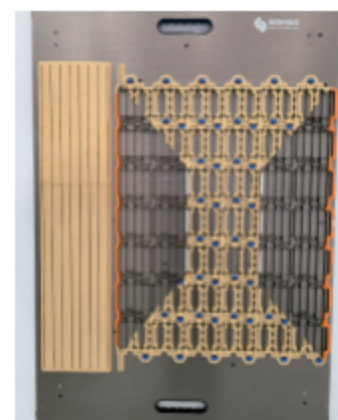


松下伺服  
Panasonic Servo Motor



折弯剪切一体  
Bend&Cut in One

### 技术样品 Samples



样品  
Sample



折弯, 冲孔, 桥位  
Bending, Punching, Bridging



折弯  
Bending



磨边, 桥位, 折弯  
Broaching, Bridge, Bending

### 机器功能 Functions

折弯 Bending	磨边 Broaching	打点 Nicking	鹰嘴 Lipping	无缝冲切 Mold Cut	桥位 Bridging	冲孔/冲齿二选一 Hole/Perforation	平切 Flat Cut

### 机器特点 Features

1. 弯刀剪切一体模具, 实现无人接刀, 节省人工成本;
2. 高效连续打点, 打点宽度, 深度软件可设置;
3. 多功能冲切模可选配: 包含鹰嘴、无缝冲切、桥位、圆孔/齿刀, 独立模具, 便于更换;
4. 单组/双组磨边&打点功能可选配: 正反宽窄磨边, 适合高端烟包、药盒、电子板等;
5. 双夹丝杆不间断送料, 提高工作效率;
6. Pro型号-0.71&1.05一体弯曲模, 无需人工更换, 可自动校平刀的平整度, 兼容不同硬度刀料, 高效解决平整度问题;
7. 占地面积小, 节省空间;价格实惠, 性价比高。

1. Bending and cutting in one, more safety of cutting. High efficiency of bending and cutting.
2. Multi-Nicking size for choice, minimum 0.2mm, the width and depth can be setting through software.
3. Multi-Punch tool for choice: Lipping, Mold Cut, Bridge, Hole or Perforation, independent tool, easy to replace.
4. Single Double Broaching for choice, wide and narrow broaching, suitable for high end die making.
5. Double clamps, screw guide feeding continuously, improves work efficiency.
6. Pro Model - 2pt&3pt in one, no need to replace bending tool for different thickness; flatness adjustable of different hardness cutting rule.
7. Small footprint, save space, cost effective.