



## ABM-860C2 多功能磨边打点自动弯刀机

ABM-860C2 Multi-Functions Auto Bender Machine (Broach,Nick)



## ABM-860C2 多功能磨边打点自动弯刀机

ABM-860C2 Multi-Functions Auto Bender Machine (Broach,Nick)

### 技术参数 Technical Parameters

选配刀材厚度 Optional Rule Thickness	0.71,1.05,1.42mm
刀片高度 Supported Rule Height	23.80-60mm
前部最小折弯尺寸 Front Min. Bending Size	1.5mm
后部最小折弯尺寸 Back Min. Bending Size	1.0mm
送料精度 Feeding Precision	±0.03mm
弯曲平整度 Bending Flatness	0.2mm
基本功能 Basic Functions	折弯,磨边,打点,鹰嘴,无缝冲切,桥位,平切 Bending,Broaching,Nicking,Lipping, Mold Cut, Bridge, Flat Cut
可选择功能 Optional Functions	冲齿、圆孔、刀底切口 Perforation,Hole,Cut Crease,Bottom Nick
磨边配置 Broaching Set	可选择单组磨边或双组磨边 Single set Broaching/Double set Broaching
支持文件格式 Supported File Format	DXF,DWG,CF2
气压要求 Air Supply	0.4-0.8Mpa
电源要求 Power Supply	AC220V, 13.6A, 50-60Hz
机器功率 Total Power	3KW
机器尺寸 Overall Dimension	3100*800*1600mm(LxWxH)
机器重量 Machine Weight	548KG
海关编码 HS CODE	8462230000

### 机器特点 Features

- 1.弯刀剪切一体模具,实现无人接刀,节省人工成本;
- 2.刀底切口功能可选,提高刀模平整度;
- 3.高效连续打点,打点宽度,深度软件可设置;
- 4.多功能冲切模可选配:包含鹰嘴、无缝冲切、桥位、圆孔/齿刀,独立模具,便于更换;
- 5.多组磨边&打点功能可选配:正反宽窄磨边,适合高端烟包、药盒、电子板等;
- 6.双夹丝杆不间断送料,提高工作效率;
- 7.Pro型号-0.71&1.05一体弯曲模,无需人工更换,可自动校平刀的平整度,兼容不同硬度刀料,高效解决平整度问题。

1. Bending and cutting in one, more safety of cutting. High efficiency of bending and cutting.
2. Bottom Nick function for choice, improves the flatness of die board.
3. Multi-Nicking size for choice, minimum 0.2mm, the width and depth can be setting through software.
4. Multi-Punch tool for choice: Lipping, Mold Cut, Bridge, Hole or Perforation, independent tool, easy to replace.
5. Multi-Broaching&Nicking for choice, wide and narrow broaching, suitable for high end die making.
6. Double clamps, screw guide feeding continuously, improves work efficiency.
7. Pro Model - 2pt&3pt in one, no need to replace bending tool for different thickness; flatness adjustable of different hardness cutting rule.

### 技术样品 Samples



三明治样品  
Sandwich Die

磨边  
Broaching

样品  
Sample

样品  
Sample

### 机器功能 Functions

折弯 Bending	磨边 Broaching	打点 Nicking	鹰嘴 Lipping	无缝冲切 Mold Cut	刀底切口 Bottom Nick	桥位 Bridging	冲孔/冲齿二选一 Hole/Perforation	平切 Flat Cut